



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-10-1
Job Sheet R179783



S083228

Part No: C10-10-1

Job Qty: 4 ea

Part Name: Actuator Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/26/18

Created By: Jesse White

Type: Rework

Description:

Note: DWG C10-10-1 Rev. 3A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/26/18	0.00	0.00	Start Up Machining-3		
140	Outsource	4 pcs		6/26/18	0.00	0.00	Outsource15		
150	Packaging	4 pcs		6/26/18	0.00	0.00	Packaging2		
160	QC	4 pcs		6/26/18	0.00	0.00	QC6		
210	Packaging	4 pcs		6/26/18	0.00	0.00	Packaging3-1		
220	QC21-SA	4 Ea		6/26/18	0.00	0.00	QC21		

Part Op 140 - Issue P/O to Groupe Altech: P/O 40308 - Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-
Descriptions: .0006 -Bake after plating -Certificate of Conformity is required

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-10-1P	Actuator Shaft	4 pcs (1 ea)	90-Start up Operation	<i>S029189</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10-10-1P	4	6	0

Part Specifications

Specifications could not be found.

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Container No: S083228



Part: C10-10-1

Job No: R179783

Serial No/Batch: S083228

Revision: 3A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/11/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040308

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040308
PO Date: 6/22/18
Due Date: 7/4/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula **Phone:**

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176842	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
2	176991	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
	176989			Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
Sub Total:						2	0	2		\$150.00

Items											
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
3	177399	C45-K-OH	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00	
4	179782	PC250-700	-Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0004-.0006 - Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00	
5	R179783	C10-10-1	Actuator Shaft -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	4 pcs	0 pcs	4 pcs	\$37.50/pcs	\$150.00	
6	179831	RBW6305G02831-3G	Tool, Main Gear Box Upper Fitting Replacement -Issue P/O to GROUPE ALTECH: P/O _____ Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	7/4/18	2 pcs	0 pcs	2 pcs	\$45.00/pcs	\$90.00	

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	R179819	PC250-600	Bell Crank -Issue P/O to GROUPE ALTECH: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs 1x	1 pcs	\$150.00/pcs	\$150.00 At 18/07/10
8	178860	RBW6420G00131-8G-1	Base Welded Assy -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Material type; 4140 -Certificate of Conformity is required	Firmed	7/4/18	6 pcs	0 pcs 6x	6 pcs	\$37.50/pcs	\$225.00 4m2 18.07.03
Grand Total:										\$1,290.00
Order Notes										
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 6/29/18 12:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010559-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
06-Jul-2018		Jessie Boisvert				040308			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
4	PC250-700 Rev.	PC250-700 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING		E-NICKEL-200 CH	1	1	0	0	0
5	C10-10-1 Rev.	C10-10-1 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING		E-NICKEL STEEL CH	4	4	0	0	0
7	PC250-600 Rev.	PC250-600 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING		E-NICKEL STEEL CH	1	1	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.